



## 10:1 pilot ratio, standard capacity counterbalance valve

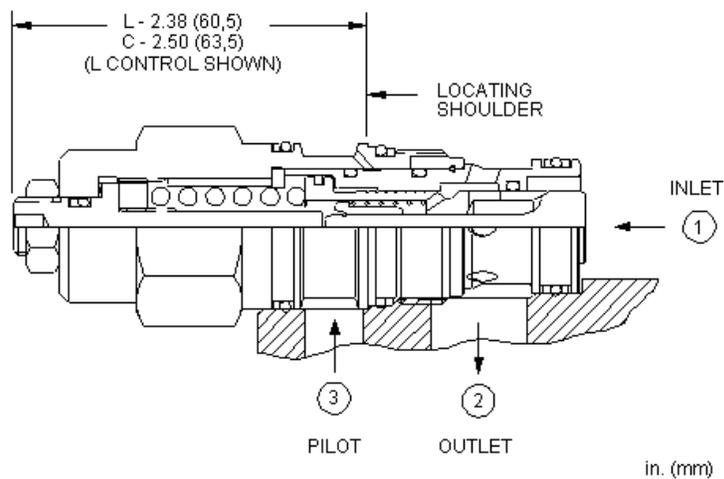
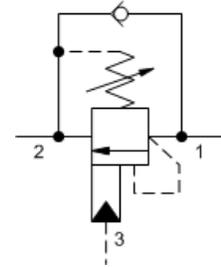
Capacity:  
30 gpm (120 L/min.)

Model:  
CBEH

### Product Description

Counterbalance valves with pilot assist are meant to control an overrunning load. The check valve allows free flow from the directional valve (port 2) to the load (port 1) while a direct-acting, pilot-assisted relief valve controls flow from port 1 to port 2. Pilot assist at port 3 lowers the effective setting of the relief valve at a rate determined by the pilot ratio.

Other names for this valve include motion control valve and over center valve.



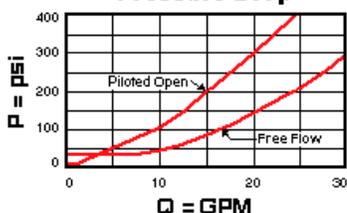
### Technical Features

- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.
- Turn adjustment clockwise to decrease setting and release load.
- Full clockwise setting is less than 200 psi (14 bar).
- Backpressure at port 2 adds to the effective relief setting at a ratio of 1 plus the pilot ratio times the backpressure.
- Reseat exceeds 85% of set pressure when the valve is standard set. Settings lower than the standard set pressure may result in lower reseal percentages.
- Sun counterbalance cartridges can be installed directly into a cavity machined in an actuator housing for added protection and improved stiffness in the circuit.
- Two check valve cracking pressures are available. Use the 25 psi (1,7 bar) check unless actuator cavitation is a concern.
- This valve does not have positive seals on the pilot section and will pass up to 2 in<sup>3</sup>/min. @1000 psi (32 cc/min. @70 bar) between port 2 and port 3. This is a consideration in master-slave circuits and in the leak testing of valve-cylinder assemblies.
- All 3-port counterbalance, load control, and pilot-to-open check cartridges are physically interchangeable (i.e. same flow path, same cavity for a given frame size).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

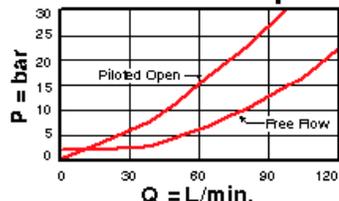
Technical Data

	U.S. Units	Metric Units
Cavity		T-2A
Capacity	30 gpm	120 L/min.
Pilot Ratio		10:1
Maximum Recommended Load Pressure at Maximum Setting	3850 psi	270 bar
Maximum Setting	5000 psi	350 bar
Adjustment - Number of Counterclockwise Turns to Increase Setting		3.75
Factory Pressure Settings Established at	2 in <sup>3</sup> /min.	30 cc/min.
Maximum Valve Leakage at Reseat	5 drops/min.	0,3 cc/min.
Series (from Cavity)		Series 2
Reseat		>85% of Set Pressure
Valve Hex Size	1 1/8 in.	28,6 mm
Valve Installation Torque	45 - 50 lbf ft	60 - 70 Nm
Adjustment Screw Internal Hex Size	5/32 in.	4 mm
Adjustment Locknut/Cap Hex Size	9/16 in.	15 mm
Adjustment Nut Torque	80 - 90 lbf in.	9 - 10 Nm
Seal Kits - Cartridge		Buna: 990-202-007 Viton: 990-202-006
Model Weight	0.63 lb.	0.29 kg.

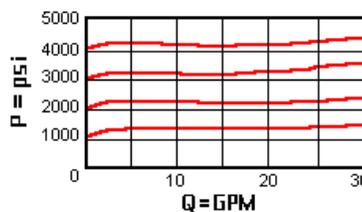
**Free Flow and Piloted Open Pressure Drop**



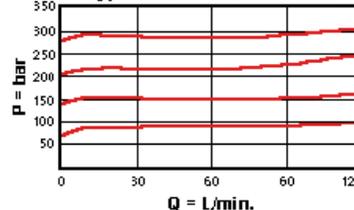
**Free Flow and Piloted Open Pressure Drop**



**Typical Relief Characteristics**



**Typical Relief Characteristics**



CBEH-LJN

Control	Functional Setting Range	Seal Material	Material/Coating Modifier
Standard Options	Standard Options	Standard Options	Preferred Options
C* Tamper Resistant - Factory Set	C 2000 - 5000 psi w/4 psi Check (140 - 350 bar w/0,3 bar Check), 3000 psi (210 bar) Standard Setting	N Buna-N V Viton	No modifier (standard material with no special coating) Special Options
L Standard Screw Adjustment	D 1000 - 2500 psi w/4 psi Check (70 - 175 bar w/0,3 bar Check), 2000 psi (140 bar) Standard Setting J 2000 - 5000 psi w/25 psi Check (140 - 350 bar w/1,7 bar Check), 3000 psi (210 bar) Standard Setting K 1000 - 2500 psi w/25 psi Check (70 - 175 bar w/1,7 bar Check), 2000 psi (140 bar) Standard Setting		/AP Stainless Steel, Passivated Control: C Control: L

*Our stainless product line is growing! If you are interested in a stainless option for this model which is not shown please contact Sun.*

Additional Options

Control

Functional Setting Range

Seal Material

R\* Lockwired Screw Adjustment

B 400 - 1500 psi w/4 psi Check (28 - 105 bar w/0.3 bar Check), 1000 psi (70 bar) Standard Setting  
I 400 - 1500 psi w/25 psi Check (28 - 105 bar w/1,7 bar Check), 1000 psi (70 bar) Standard Setting

When the modifier is /AP, the control must be C or L

\* Special Setting required, specify at time of order  
Customer specified setting stamped on hex.