



2:1 pilot ratio, standard capacity counterbalance valve

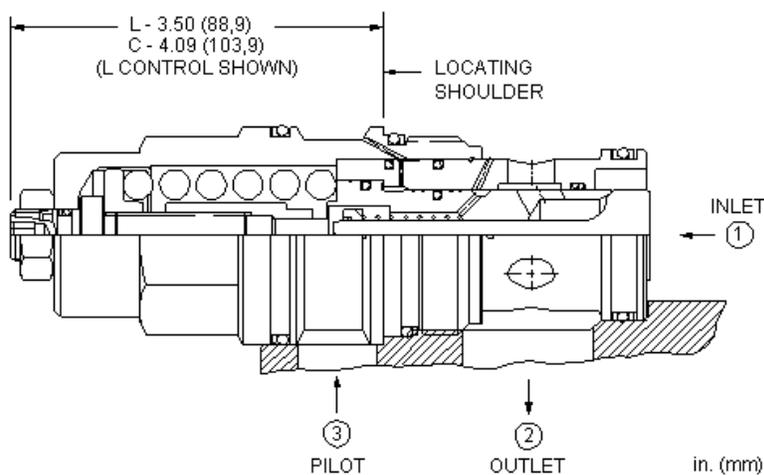
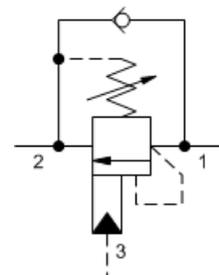
Capacity:
120 gpm (480 L/min.)

Model:
CBIY

Product Description

Counterbalance valves with pilot assist are meant to control an overrunning load. The check valve allows free flow from the directional valve (port 2) to the load (port 1) while a direct-acting, pilot-assisted relief valve controls flow from port 1 to port 2. Pilot assist at port 3 lowers the effective setting of the relief valve at a rate determined by the pilot ratio.

Other names for this valve include motion control valve and over center valve.

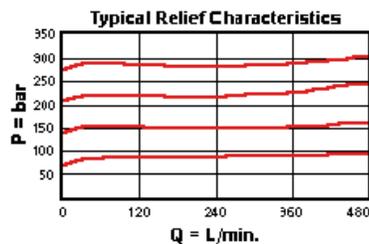
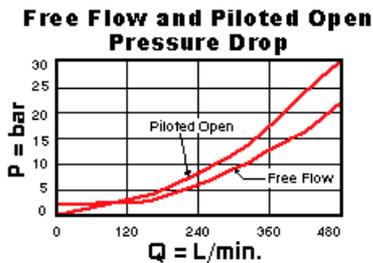
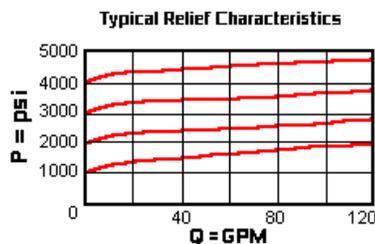
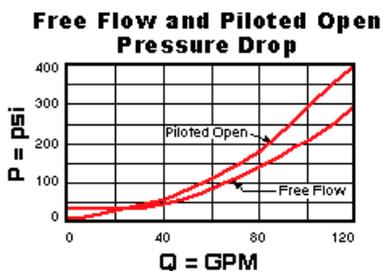


Technical Features

- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.
- Turn adjustment clockwise to decrease setting and release load.
- Full clockwise setting is less than 200 psi (14 bar).
- Backpressure at port 2 adds to the effective relief setting at a ratio of 1 plus the pilot ratio times the backpressure.
- Reseat exceeds 85% of set pressure when the valve is standard set. Settings lower than the standard set pressure may result in lower reseal percentages.
- Sun counterbalance cartridges can be installed directly into a cavity machined in an actuator housing for added protection and improved stiffness in the circuit.
- Two check valve cracking pressures are available. Use the 25 psi (1,7 bar) check unless actuator cavitation is a concern.
- This valve uses orifices to lower the pilot ratio and therefore will pass up to 40 in³/min./1000 psi (0,7 L/min./70 bar) between port 2 and port 3. This is a consideration in master-slave circuits and in the leak testing of valve-cylinder assemblies.
- All 3-port counterbalance, load control, and pilot-to-open check cartridges are physically interchangeable (i.e. same flow path, same cavity for a given frame size).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

Technical Data

	U.S. Units	Metric Units
Cavity		T-19A
Capacity	120 gpm	480 L/min.
Pilot Ratio		2:1
Maximum Recommended Load Pressure at Maximum Setting	3075 psi	215 bar
Maximum Setting	4000 psi	280 bar
Adjustment - Number of Counterclockwise Turns to Increase Setting		3.75
Factory Pressure Settings Established at	2 in ³ /min.	30 cc/min.
Maximum Valve Leakage at Reseat	5 drops/min.	0,3 cc/min.
Series (from Cavity)		Series 4
Reseat		>85% of Set Pressure
Valve Hex Size	1 5/8 in.	41,3 mm
Valve Installation Torque	350 - 375 lbf ft	475 - 500 Nm
Adjustment Screw Internal Hex Size	7/32 in.	5,5 mm
Adjustment Locknut/Cap Hex Size	3/4 in.	19,1 mm
Adjustment Nut Torque	25 - 30 lbf ft	35 - 40 Nm
Seal Kits - Cartridge		Buna: 990-019-007
Seal Kits - Cartridge		Viton: 990-019-006
Model Weight	2.99 lb.	1.36 kg.



CBI Y-LHN

Control	Functional Setting Range	Seal Material
Standard Options	Standard Options	Standard Options
C* Tamper Resistant - Factory Set	A 1000 - 4000 psi w/4 psi Check (70 - 280 bar w/0,3 bar Check), 3000 psi (210 bar) Standard Setting	N Buna-N
L Standard Screw Adjustment	B 400 - 1500 psi w/4 psi Check (28 - 105 bar w/0,3 bar Check), 1000 psi (70 bar) Standard Setting	V Viton
	H 1000 - 4000 psi w/25 psi Check (70 - 280 bar w/1,7 bar Check), 3000 psi (210 bar) Standard Setting	
	I 400 - 1500 psi w/25 psi Check (28 - 105 bar w/1,7 bar Check), 1000 psi (70 bar) Standard Setting	

* Special Setting required, specify at time of order
 Customer specified setting stamped on hex.